

Tolleranze Dimensionali
Engineering tolerance

FRESE N-W-H-HI-S Counterbores

| Toll. k7 | Scostamento mm |
|-------------|----------------|
| mm 6 ÷ 10 | +0,016/+0,001 |
| mm 10 ÷ 18 | +0,019/+0,001 |
| mm 18 ÷ 30 | +0,023/+0,002 |
| mm 30 ÷ 50 | +0,027/+0,002 |
| mm 50 ÷ 80 | +0,032/+0,002 |
| mm 80 ÷ 120 | +0,038/+0,003 |

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PUNTE C-L Drills

| Toll. h8 | Scostamento mm |
|------------|----------------|
| mm 3 ÷ 6 | 0/-0,018 |
| mm 6 ÷ 10 | 0/-0,022 |
| mm 10 ÷ 18 | 0/-0,027 |
| mm 18 ÷ 30 | 0/-0,033 |

Tolleranze Dimensionali
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GUIDE F-R Pilots

| Toll. e8 | Scostamento mm |
|------------|----------------|
| mm 3 ÷ 6 | -0,020/-0,038 |
| mm 6 ÷ 10 | -0,025/-0,047 |
| mm 10 ÷ 18 | -0,032/-0,059 |
| mm 18 ÷ 30 | -0,040/-0,073 |
| mm 30 ÷ 50 | -0,050/-0,089 |
| mm 50 ÷ 80 | -0,060/-0,106 |

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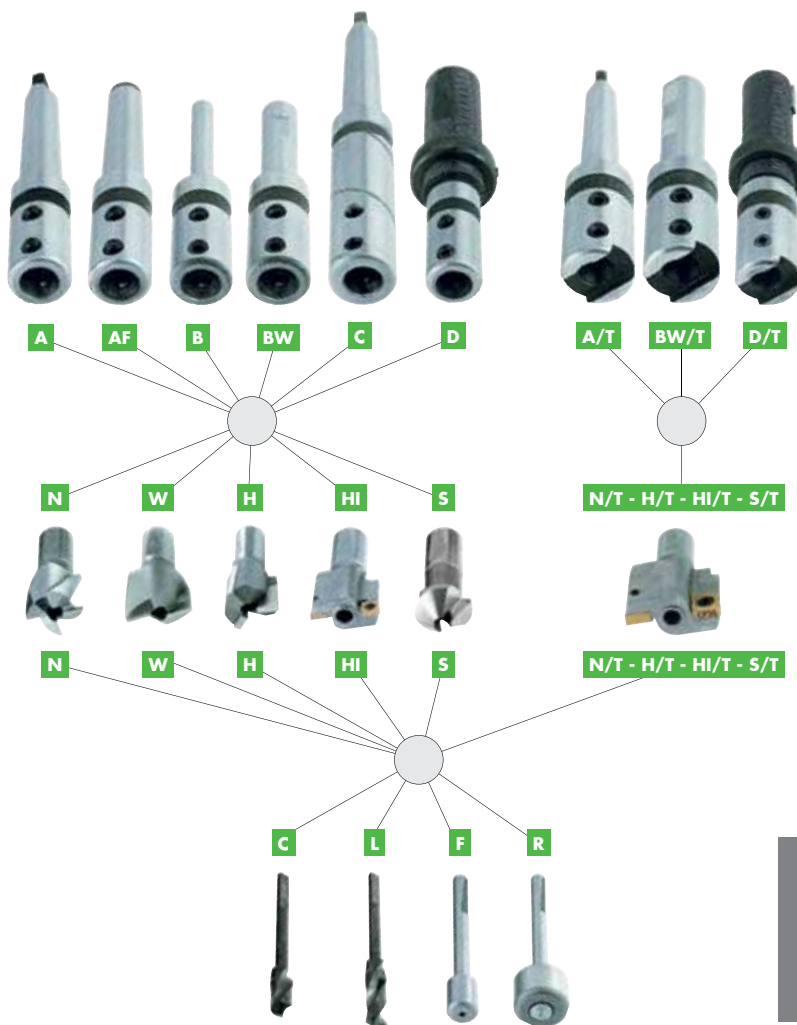
FORO MANDRINI Tool holder slot

| Toll. H7 | Scostamento mm |
|------------|----------------|
| mm 10 ÷ 18 | +0,018/0 |
| mm 18 ÷ 30 | +0,021/0 |

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CORPO MANDRINI Tool holder external

| Toll. h7 | Scostamento mm |
|------------|----------------|
| mm 10 ÷ 18 | 0/-0,018 |
| mm 18 ÷ 30 | 0/-0,021 |
| mm 30 ÷ 50 | 0/-0,025 |



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GR 1 18-19

GR 2 20-21

ASSORTIMENTI 22-23