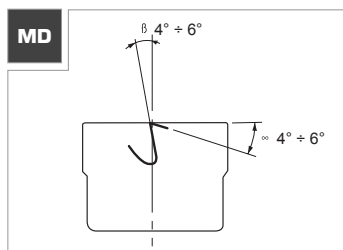
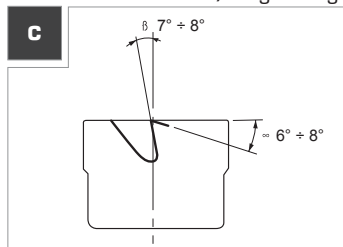


	FRESE IN TRAZIONE Back Spotfacing Counterbores		ALBERI DI GUIDA Arbors			RULLI Rolling Pilots	
	C	MD	CM	WELDON			
	∅ k7	∅ k7	M.T.	∅ e8	WEL	∅ e8	∅ e8
6	12.0 ÷ 26.0	12.0 ÷ 22.0	1	6.0 ÷ 10.0	12	6.0 ÷ 10.0	
9	16.0 ÷ 34.0	16.0 ÷ 34.0	2	9.0 ÷ 15.0	16	9.0 ÷ 15.0	
14	24.0 ÷ 41.0	25.0 ÷ 41.0	3	14.0 ÷ 21.0	20	14.0 ÷ 21.0	
20	35.0 ÷ 60.0	35.0 ÷ 60.0	3	20.0 ÷ 24.0	20	20.0 ÷ 32.0	
			4	25.0 ÷ 32.0			
30	60.0 ÷ 80.0	60.0 ÷ 80.0	4	30.0 ÷ 45.0	25	30.0 ÷ 45.0	32.0 ÷ 45.0
40	82.0 ÷ 125.0	82.0 ÷ 125.0	5	42.0 ÷ 62.0	32	42.0 ÷ 62.0	42.0 ÷ 62.0

TOLLERANZE DIMENSIONALI / Engineering Tolerance

FRESE C-MD Counterbores		ALBERI CM/WEL Arbors		RULLI DI GUIDA Rolling Pilots	
mm. Toll. k7	Scostamento mm	mm. Toll. e8	Scostamento mm	mm. Toll. e8	Scostamento mm
10 ÷ 18	+0.019/+0.001	6 ÷ 10	-0.025/-0.047		
18 ÷ 30	+0.023/+0.002	10 ÷ 18	-0.032/-0.059		
30 ÷ 50	+0.027/+0.002	18 ÷ 30	-0.040/-0.073		
50 ÷ 80	+0.032/+0.002	30 ÷ 50	-0.050/-0.089	30 ÷ 50	-0.050/-0.089
80 ÷ 125	+0.038/+0.003	50 ÷ 80	-0.060/-0.106	50 ÷ 80	-0.060/-0.106

RIAFFILATURA / Regrinding



LEGENDA / legend		6	9	14	20	30	40
1	Penola filettata Threaded tang	•	•	•	•	•	•
2	Asola DIN 1806 Locking slot DIN 1806			•	•	•	•
3	Attacco Weldon Weldon shank	•	•	•	•	•	•
4	Attacco Cono Morse Morse Taper shank	•	•	•	•	•	•
5	Diametro della guida Diameter of guide	•	•	•	•	•	•
6	Aggancio rapido a baionetta Quick change bayonet	•	•	•	•	•	•
7	Sede rullo di guida Accommodation for rolling pilot					•	•
8	Rullo di guida Rolling pilot					•	•

